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D206-648-013
Job Sheet 198521



Part No: D206-648-013

Job Qty: 2 pcs

Part Name: Ground Handling Wheel Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 9/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 05.09.23 New issue KJ/JLM IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	9/6/19	0.00	0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23	PC	JUL 29 2019
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		

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Container No: S201618

Part: D206-648-013

Job No: 198521

Serial No/Batch: S201618

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/30/19

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120 QC 4	2 pcs	9/6/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	DAS
				QC 4 - 58	28
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	2 pcs	9/6/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
135 DC - 1 - B4B	2 pcs	9/6/19	0.00 0.00	Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B	DAS				
140 QC 21 - FG	2 pcs	9/6/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89
140 QC 21 - FG	2 pcs	9/6/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - (Identify as per dwg & Stock Location: _____)Identify and pack for shipping as per PPP D206-648-013					
135 - (Document Control)Photocopy bluefile and create labels per PPP D206-648-013 CHG002					
140 - (QC21- Final Inspection - Work Order Release)					

011137

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5198263
D2652	Bushing	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5199698
D3414-041	Lug	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5097224
MS21043-3	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5181401
NAS1149C0363R	Washer (AN960C10)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5181423

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C37A	8	117	0
	D2652	16	433	0
	D3414-041	4	26	0
	MS21043-3	8	788	0
	NAS1149C0363R	8	671	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____
NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
		MRB (QS1042)			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				